USER'S MANUAL

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SOLAR INVERTER/CHARGER

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PWM 1KVA- 5KVA

Appliances











Airconditioning

Fridge Washing machine

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS



WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- CAUTION --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries.
 Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- **5. CAUTION** Only qualified personnel can install this device with battery.
- **6. NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- Fuses (3 pieces of 40A, 32VDC for 1KVA, 4 pieces of 40A, 32VDC for 2KVA and 6pcs of that for 3KVA, 1 piece of 200A, 58VDC for 4KVA and 5KVA) are provided as over-current protection for the battery supply.
- GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- **13. Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

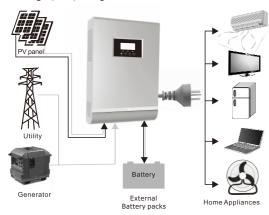
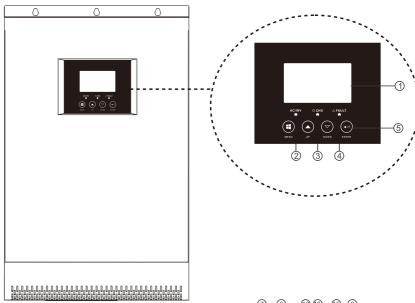
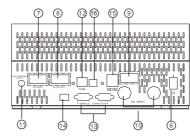


Figure 1 Hybrid Power System

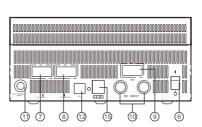
Note: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

Product Overview



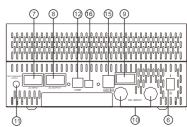


4KVA-5KVA parallel model



1KVA-3KVA single model

NOTE: For parallel model installation and Operation ,please check separate parallel installation guide for the details.



4KVA-5KVA single model

- 1.LCD display
- 2.Status indicator
- 3.Discharging/Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6.Power on/off switch
- 7.AC input
- 8.AC output
- 9.PV input
- 10.Battery input
- 11.Circuit breaker
- 111ch care bi care
- 12.RS-485 communication port
- 13.Parallel communication port (only for parallel model)
- 14.Parallel switch
- 15.Dry contact
- 16.USB

INSTALLATION

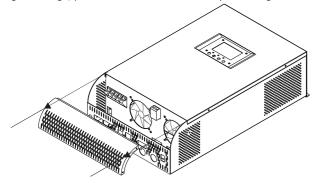
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD X 1

Preparation

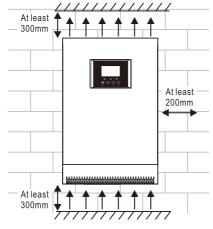
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

Consider the following points before selecting where to install:

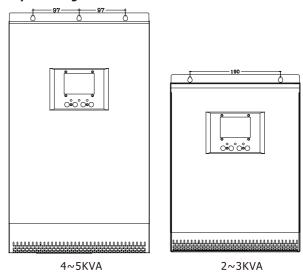
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 200 mm to the side and approx. 300 mm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure keep other objects and surfaces as shown in the below diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.





SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing three screws.



Battery Connection

CAUTION: To safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or beaker size.

WARNING! All wiring must be performed by a qualified personnel. **WARNING!** It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.



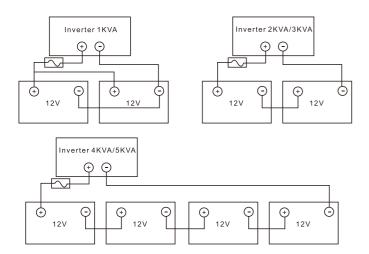
Recommended battery cable and terminal size:

	Tymical			Rin	T		
Model	Model Typical Amperage	Battery capacity	Wire Size	C-612	Dimen	Torque value	
	Amperage	capacity		Cable mm ²	D(mm)	L(mm)	value
1KVA/2KVA	66A	100AH	1*6AWG	14	6.4	29.2	2~3 Nm
INVAJZKVA	UUA	200AH	2*10AWG	8	6.4	23.8	2~3 Nm
3KVA	3KVA 100A	100AH	1*4AWG	22	6.4	33.2	2~3 Nm
SKVA 100A	200AH	2*8AWG	14	6.4	29.2	2~3 Nm	
4KVA	/A 66A	200411	1*4AWG	22	6.4	33.2	2~3 Nm
ANVA BOA	66A 200AH	2*8AWG	14	6.4	29.2	2~3 Nm	
EV./A 97A	074 200411	1*4AWG	22	6.4	33.2	2~3 Nm	
JKVA	5KVA 87A		2*8AWG	14	6.4	29.2	2~3 Nm

Please follow below steps to implement battery connection:

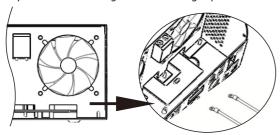
- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 1KVA model supports 12VDC system, 2KVA/3KVA model support 24VDC system and 4KVA/5KVA model supports 48VDC system. Connect all battery packs as below chart ,It's suggested to connect at least 100Ah capacity battery 1-3KVA model and at least 200Ah capacity battery for 4KVA/5KVA model.

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NOTE: Please only use sealed lead acid battery or sealed GEL/AGM/LI

3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter /charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.



CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure DC (+) must be connected to DC (+) and DC (-) must be connected to DC (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 10A for 1KVA,20A for 2KVA,32A for 3KVA,40A for 4KVA and 50A for 5KVA.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect Input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
1KVA	16AWG	0.5~0.6Nm
2KVA	14AWG	0.8~1.0Nm
3KVA	12AWG	1.2~1.6Nm
4KVA	10AWG	1.4~1.6Nm
5KVA	8AWG	1.4~1.6Nm

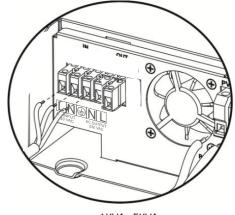
Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.

⊕ → Ground (yellow-green)

L→LINE (brown or black)

N→Neutral (blue)



1KVA~5KVA

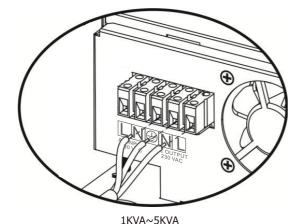


WARNING:

Be sure that AC power source is disconnected before attempting to hardware it to the unit.

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- 4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (♠) first.
 - ⊕ →Ground (yellow-green)
 L→LINE (brown or black)
 - N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important

Be sure connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

PV Connection (Only apply for the model with solar charger)

CAUTION: Before connecting to PV modules, please install separately a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Typical Amperage	Gauge	Torque Value
50A	8AWG	1.4~1.6Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below requirements first:

1. Open circuit Voltage (Voc) of PV modules not exceeds max, PV array open circuit voltage of inverter

				_	
INVERTER MODEL	1KVA 2KVA 3KVA 4KVA 5KV				5KVA
Solar Charger					
Charging Current (PWM)	50Amp				
System DC Voltage	12Vdc 24Vdc 48Vdc				/dc
Operating Voltage Range	15~18Vdc 30~32Vdc 60~72Vdc				
Max. PV Array Open Circuit Voltage	e 30Vdc 75Vdc 105Vdc				Vdc

 Max. Power Voltage (Vmpp) of PV modules should be close to best Vmp of inverter or within Vmp range to get best performance. If one PV module can not meet this requirement, it's necessary to have several PV modules in series connection. Refer to below table.

Model	Best Vmp	Vmp range
1KVA	15Vdc	15~18Vdc
2KVA/3KVA	30Vdc	30~32Vdc
4KVA/5KVA	60Vdc	56~72Vdc

Note:* Vmp: panel max power point voltage.

The PV charging efficiency is maximized while PV system voltage is close to Best Vmp.

Maximum PV module numbers in Series: Vmpp of PV module* X pcs = Best Vmp of Inverter or Vmp range

PV module numbers in Parallel: Max. charging current of inverter/Impp

Total PV module numbers=maximum PV module numbers in series*PV module numbers in parallel

Take 1KVA inverter as an example to select proper PV modules. After considering Voc of PV module not exceeds 30Vdc and max. Vmpp of PV module close to 15Vdc or within 15Vdc~18Vdc, we can choose PV module with below specification.

Maximum Power (Pmaxl)	85W	Max. PV module numbers in series $1\rightarrow 17.6 \times 1 = 15\sim 18$			
Max. Power Voltage Vmpp(V)	17.6V	Max. PV module numbers in series $1\rightarrow 17.6 \times 1 = 15$			
Max. Power Current Impp(A)	4.83A	PV module numbers in parallel 10→ 50 A/4.83			
Open Circuit Voltage Voc(V)	21.6V	Total PV module numbers 1x10=10			
Short Circuit Current Isc(A)	5.03A	Total PV Illodule Hullibers 1x10=10			

Maximum PV module numbers in Series: 1

PV module numbers in Parallel: 10 Total PV module numbers: 1 x 10=10

Take 2K/3KVA inverter as an example to select proper PV module. After considering Voc of PV module not exceed 75Vdc and max. Vmpp of PV module close to 30Vdc or within 30Vdc~32Vdc, we can choose PV module with below specification.

Maximum Power (Pmaxl)	260W	Max. PV module numbers in series $1\rightarrow 30.9 \times 1 = 30\sim 32$	
Max. Power Voltage Vmpp(V)	30.9V	$\frac{1}{1}$ Max. PV module numbers in series $1 \rightarrow 30.9 \times 1 = 30$	
Max. Power Current Impp(A)	8.42A	PV module numbers in parallel 10→ 50 A/8.42	
Open Circuit Voltage Voc(V)	37.7V	Total PV module numbers 1x6=6	
Short Circuit Current Isc(A)	8.89A	Total PV module numbers 1x6=6	

Maximum PV module numbers in Series: 1

PV module numbers in Parallel: 6 Total PV module numbers: 1 x 6=6

Take 4K/5K model inverter as an example to select proper PV module, After considering Voc of PV module not exceed 105Vdc and max. Vmpp of PV module close to 60Vdc or within 56Vdc~72Vdc, we can choose PV module with below specification.

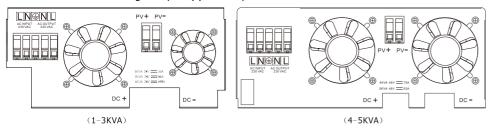
Maximum Power (Pmaxl)	260W	Max. PV module numbers in series $2\rightarrow 30.9 \times 2 = 56\sim 72$	
Max. Power Voltage Vmpp(V)	30.9V	Max. PV module numbers in series $2\rightarrow 30.9 \times 2 = 56^{\circ}$	
Max. Power Current Impp(A)	8.42A	PV module numbers in parallel $6 \rightarrow 50 \text{ A/8.42}$	
Open Circuit Voltage Voc(V)	37.7V	Total PV module numbers 2x6=6	
Short Circuit Current Isc(A)	8.89A	Total PV Module numbers 2x6=6	

Maximum PV module numbers in Series: 2

PV module numbers in Parallel: 6 Total PV module numbers: 2 x 6=12 Please follow below steps to implement PV module connection:

- 1. Remove insulation sleeve 10 mm for positive and negative conductors.
- 2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

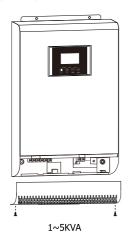




3. Make sure the wires are securely connected.

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.

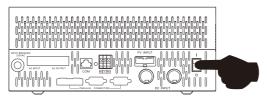
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

o external device when battery voltage reaches warning level.						
Unit Status		Cor	Dry contact port NG G NG			
				NC & C	NO & C	
Power Off	Unit is off and	l no output is p	oowered.	Close	Open	
Power On	Output is pov	vered from Util	ity	Close	Open	
	Output is powered	Program 01 set as Utility	Battery voltage < Low DC warning voltage	Open	Close	
	From Battery or Solar.		Battery voltage > Setting value in Program 09 or battery charging reaches floating stage	Close	Open	
		Program 01 is set as SBU,	Battery voltage < Setting value in Program 08	Open	Close	
		SOL	Battery voltage > Setting value in Program 09 or battery charging reaches floating stage	Close	Open	

OPERATION

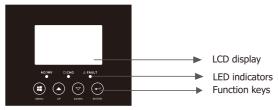
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



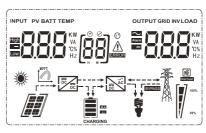
LED Indicator

LED Indicator			Messages
AC/INV	Green	Solid On	Output is powered by grid in Line mode.
AC/ INV	Green	Flashing	Output is powered by battery or PV in battery mode.
● CHG	Yellow	Flashing	Battery is charging or discharging.
↑ FAULT	Red	Solid On	Fault occurs in the inverter.
A FAULT Red		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Keys	Description
MENU	Enter or exit setting mode or go to previous selection.
UP	Increase the setting data.
DOWN	Decrease the setting data.
ENTER	Confirm the selection in setting mode or go to next selection.

LCD Display Icons



Icon	Function description			
Input Source Information and Output Information				
~	Indicates the AC inforn	nation.		
	Indicates the DC information.			
KW VA '0% Hz	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current. Indicate output voltage, output frequency, load in VA, load in Watt and discharging current.			
Configuration	Program and Fault In	formation		
[8B]	Indicates the setting programs.			
88 🛦	Indicates the warning and fault codes. Warning: flashing with warning code. Fault: lighting with fault code.			
Battery Information				
SLA Li CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.			
In AC mode, it w	ill present battery charg	ing status.		
Status	Battery voltage	LCD Display		
Constant	<2V/cell	4 bars will flash in turns.		
Current mode / Constant Voltage mode	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.		
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.		
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.		
Batteries are fully charged.		4 bars will be on.		

In battery mode, it will present battery capacity.					
Load Percentage	Battery Voltage			LCD Display	
Load >50%		< 1.717V/cell			
		1.717V/cell ~ 1.8V/cell			
		1.8 ~ 1.883V/cell			
		> 1.883	3 V/cell		
		< 1.817	7V/cell		
500/ 1 1 2/	201	1.817V,	/cell ~ 1.9V/cell		
50%> Load > 20)%	1.9 ~ 1	.983V/cell		
		> 1.983	3		
		< 1.867	7V/cell		
14 : 200/		1.867V/cell ~ 1.95V/cell			
Load < 20%		1.95 ~ 2.033V/cell		Ē	
		> 2.033			
Load Information	n				
OVER LOAD	Indicates overload.				
	Indicates the load level by 0-24%, 25-50%, 50-74% and 75-100%.				
100%	0%~2	25%	25%~50%	50%~75%	75%~100%
100%		[,/		[/	7
Mode Operation	Information		I		
*	Indicates unit connects to the mains.				
	Indicates unit connects to the PV panel.				
BYPASS	Indicates load is supplied by utility power.				
50 DE	Indicates the solar charger is working.				
ÃĈ DĈ	Indicates the DC/AC inverter circuit is working.				
Mute Operation					
	Indicates u	ınit alarm	is disabled.		

LCD Setting

After pressing and holding MENU button for 2 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" or "MENU" button to confirm the selection and exit.

Setting Programs:

Setting Programs: Program	Selectable option	Description
		Select the setting of inverter.
		Select the setting of solar charger.
	[5Ľ] 5 4 5	Select the setting of the system.
INVERTER		
	Utility first (default)	UTI: Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available. SOL: The inverter will turn to off grid state when the
Power use mode	Solar first SBU priority	solar energy is enough. SBU: Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will
	0 564	supply power to the loads at the same time.
Maximum charging	4/5KVA models: 60A(default) 110A(max)	To configure total charging current for solar and utility chargers. (Max. charging current=utility charging current+solar charging current)
current(DC)	2/3KVA models: 60A(default) 80A(max)	
Maximum Grid charging current(DC)	4/5KVA models: 30A(default) 60A(max)	

	2/3KVA models: 20A(default) 30A(max)	
	Narrow (default)	If selected, acceptable AC input voltage range will be within 170-280VAC.
AC input voltage range	Wide 515	If selected, acceptable AC input voltage range will be within 90-280VAC.
	APP-VDE4105	If selected, acceptable AC input voltage range will conform to VDE4105(184-253VAC).
Power saving (Search mode enable/disable)	Saving mode disable(default)	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
	Saving mode enable	If enable, the inverter begins search mode if the AC load connected is pretty low or not detected, The inverter's "search" mode reduces stand-by energy consumption during no-load conditions.
Setting the min voltage point	4/5KVA models: 45.0V-54.0V(default)	SBU: When the battery voltage is lower than the setting point, the inverter will start recharging to the battery.(4KVA/5KVA model) SBU: Utility provides power to the loads only when battery voltage drops to the setting point.(2KVA/3KVA model) UTI: no use.
	22.5V-27.0V(default)	SOL: When the battery voltage is lower than the setting point, the inverter will start recharging to the battery.
Setting the balance voltage point	4/5KVA models: 48.0V-55.0V(default) 2/3KVA models: 24.0V-27.5V(default)	SBU: When the battery voltage is higher than the setting point, the inverter will supply the power match the load. When the battery voltage is lower than the setting point, the inverter will stop discharging from battery. (4KVA/5KVA model) SBU: no use. (2KVA/3KVA model) UTI: When the battery voltage is lower than the setting point, the inverter will start recharging the battery.
		SOL: When the battery voltage is lower than the setting point, the inverter will back to the utility source.

Setting the max voltage point	4/5KVA models: 50.0V-58.0V default) 2/3KVA models: 25.0V-29.0V(default)	SBU: In this mode when the battery voltage is higher than the setting point, the inverter will discharge match the load.(4KVA/5KVA model) SBU: When the battery voltage is higher than the setting point, the inverter will back to the off grid. (2KVA/3KVA model) UTI: In this mode when the battery voltage is higher than the setting point, the inverter will stop charging to battery. SOL: When the battery voltage is higher than the setting point, the inverter will back to the off grid state.
Low DC cut-off voltage	4/5KVA models: 40.0V-48.0V(default) 2/3KVA models: 20.0V-24.0V(default)	24V model default setting: 21.0V Setting range is from 20.0V to 24.0V, Increment of each click is 0.1V.
Low DC recovery voltage	4/5KVA models: 40.0V-50.0V(default) 2/3KVA models: 20.0V-25.0V(default)	inverter will remove the battery low voltage fault.
High DC cut-off voltage 2/3KVA models: 29.0V-30.0V(default)		48V model default setting: 60.0V Setting range is from,58.0V to 60.0V. Increment of each click is 0.1V High DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected. 24V model default setting: 30.0V Setting range is from,29.0V to 30.0V. Increment of each click is 0.1V High DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.
Off-Grid enable	on (default) off off	Turn on the inverter output when the grid is off. Shut down the inverter output when the grid is off.
Grid-use enable	Grid-use enable (default)	Enable the inverter to connect to an AC input source.

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	Grid-use disable	Disable the inverter to connect to an AC input
	[14] [145	source.
Low battery voltage	(default)	If "Usually -Defined" is selected, low DC cut-off voltage and low DC Warning Return Voltage will follow the table 2.
Protection mode	User-Defined	If "User-Defined" is selected, low DC cut-off voltage and low DC Warning Return Voltage can be set up in program 10 and 11.
Output voltage	(default)	Set the output voltage amplitude (220VAC-240VAC)
Output frequency	(default)	50Hz.
		60Hz.
Grid charge enable	(default)	Enable grid charge.
Gird Charge enable		Disable grid charge
CHARGER		
Solar Charger working switch	(default)	Open or close the Solar Charger Controller output.
Battery type	(default)	Select the battery type.(Lead acid or Lithium)
	100AH-900AH (default)	Set the AH of the battery
Battery AH		
	48V models:	Set the Absorb voltage,(Refer to the Charging
Solar Charger about	50.0V-54.0V(default)	Curve)
Solar Charger absorb voltage		

	24V models:	
	25.0V-27.0V(default)	
	48V models:	Set the Refloat voltage.(Refer to the Charging
	51.0V-55.0V(default)	Curve)
Solar Charger refloat	[4\$] 54 B*	
voltage	24V models:	
J	25.5V-27.5V(default)	
	48V models:	Set the float voltage.(Refer to the Charging Curve)
	53.0V-58.0V(default)	
Solar Charger	[48] 5 7:2 *	
float voltage	24V models:	
	26.5V-29.0V(default)	
	[48] 285	
Solar Charger max	1.0A-50.0A(default)	Set the max output current of the Solar Charge
current		Controller.(Refer to the Charging Curve)
	5.0A-30.0A(default)	Set the absorb current of the Solar Charge
Solar Charger absorb current		Controller.(Refer to the Charging Curve)
	48V models:	If the battery voltage is lower than the set point,
	34.0V-44.0V(default)	the Solar Charge Controller will close the output.
Solar Charger low DC		
cut-off voltage	24V models:	
cut on voltage	17.0V-22.0V(default)	
	48V models:	If the battery voltage is higher than the set point,
	58.0V-60.0V(default)	the Solar Charge Controller will close the output.
Solar Charger high DC cut-off voltage		
	24V models:	
	29.0V-30.0V(default)	

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SYSTEM				
Auto restart when overload occurs	[5°] L}	Restart enable.		
	(default)	Restart disable.		
Auto restart when over temperature occurs	(default)	Restart enable.		
	62/4/63	Restart disable.		
Overload bypass; When enabled, the unit will transfer to line	(default)	Bypass enable.		
mode if overload occurs in battery mode		Bypass disable.		
Auto turn page	(default)	If selected, the display screen will stay at latest screen user finally switches.		
	6474	If selected, the display screen will auto turn the display page.		
Beeps while Utility	(default)	Beeps off.		
source is interrupted		Beeps on.		
Alarm control	(default)	Alarm on.		
	BB ADF	Alarm off.		
Backlight control	(default)	Backlight off.		
Ducklight Control		Backlight on.		
Record Fault code	(default)	Record enable.		
	BB FIIF	Record disable.		

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Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off	ERROR
02	Inverter transformer over temperature	ERROR
03	battery voltage is too high	
04	battery voltage is too low	
05	Output short circuited	ERROR
06	Inverter output voltage is high	ERROR
07	Overload time out	ERROR.
08	Inverter bus voltage is too high	
09	Bus soft start failed	
11	Main relay failed	
21	Inverter output voltage sensor error	
22	Inverter grid voltage sensor error	
23	Inverter output current sensor error	
24	Inverter grid current sensor error	
25	Inverter load current sensor error	
26	Inverter grid over current error	
27	Inverter radiator over temperature	
31	Solar charger battery voltage class error	
32	Solar charger current sensor error	ERROR TO THE STATE OF THE STATE
33	Solar charger current is uncontrollable	[B]A

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41	Inverter grid voltage is low	
42	Inverter grid voltage is high	A RECORD
43	Inverter grid under frequency	A BRIDE
44	Inverter grid over frequency	
51	Inverter over current protection error	
52	Inverter bus voltage is too low	[S]
53	Inverter soft start failed	
55	Over DC voltage in AC output	
56	Battery connection is open	SS
57	Inverter control current sensor error	
58	Inverter output voltage is too low	[58]A

Warning Indicator

warming indicator				
Fault Code	Fault Event	Icon on		
61	Fan is locked when inverter is on.			
62	Fan 2 is locked when inverter is on.			
63	Battery is over-charged.			
64	Low battery.			
67	Overload.	ET PROPERTY OF 12%		
70	Output power derating.	FROR STATE OF THE		
72	Solar charger stops due to low battery.			
73	Solar charger stops due to high PV voltage.	A BERROR		
74	Solar charger stops due to over load.	A BERROR		
75	Solar charger over temperature.	[75]A		
76	PV charger communication error.	A BROOK		
77	Parameter error.	A SERROR		

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Operating State Description

Operation state	Description	LCD display
Match load state	PV energy is charger	PV energy power is larger than inverter power
Note: DC power produced from your solar array is converted by the inverter into AC power, which is then sent to your main electrical panel to be used by your household appliances. Any excess	into the battery or convertered by the inverter to the AC load.	PV energy power is smaller than inverter powe
power generated is not sold back to the grid, but stored in battery.		
Charge state	PV energy and grid cancharge batteries.	
Bypass state	Error are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	
Off-Grid state	The inverter will provide output power from battery and PV power.	Inverter power loads from PV energy Inverter power loads from battery and PV energy Inverter power loads from battery only
Stop mode	The inverter stop working if you turn off the inverter by the soft key or error has occurred in the condition of no grid.	

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Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: battery voltage, battery current, inverter voltage, inverter current, grid voltage, grid current, load in Watt, load in VA, grid frequency, inverter frequency, PV voltage, PV charging power, PV charging output voltage, PV charging current.

Selectable information	LCD display
Battery voltage/DC discharging current	520
Inverter output voltage/Inverter output current	
Grid voltage/Grid current	
Load in Watt/VA	350° 350° A STATE OF THE STATE
Grid frequency/Inverter frequency	NPUT SILL HZ SILL HZ
PV voltage and power	
PV charger output voltage and MPPT charging current	S III V S III A A A A A A A A A A A A A A A A A

SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	1KVA	2KVA	ЗКVА	4KVA	5KVA
Input Voltage Waveform	Sinusoidal (utility or generator)				
Nominal Input Voltage	230Vac				
Low Loss Voltage			SLO); 170Va 6Vac±7V(AF		
Low Loss Return Voltage			(SLO);180Va 6Vac±7V(AF		
High Loss Voltage			ac±7V(FST, 3Vac±7V(Al		
High Loss Return Voltage			ac±7V(FST. 0Vac±7V(AF	-	
Max AC Input Voltage			300Vac		
Nominal Input Frequency		50Hz / 6	0Hz (Auto de	etection)	
Low Loss Frequency			Z±1HZ(FST, HZ±0.05HZ(-	
Low Loss Return Frequency	42HZ±1HZ(FST, SLO) 47.5HZ±0.05HZ(APL)				
High Loss Frequency	65HZ±1HZ(FST, SLO) 51.5HZ±0.05HZ(APL)				
High Loss Return Frequency			Z±1HZ(FST, 5HZ±0.05HZ	-	
Output Short Circuit Protection			ode: Circuit ode: Electroi		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)			ed)	
Transfer Time	10ms typical (FST,APL) 20ms typical (SLO)				
	230Vac ı	model:			
Output power derating: When AC input voltage drops to 170V depending on models, the output power will be derated	Outr Rated Power 50% Power	out Power	V 170V	280\	<i>√</i>

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Table 2 Invert Mode Specifications

INVERTER MODEL	1KVA	2KVA	ЗКVА	4KVA	5KVA
Rated Output Power	1KVA/0.8KW	2KVA/1.6KW	3KVA/2.4KW	4KVA/3.2KW	5KVA/4KW
Output Voltage Waveform		Pı	ure Sine Wa	ve .	
Output Voltage Regulation			230Vac±5%)	
Output Frequency		(50Hz or 50H:	z	
Peak Efficiency			90%		
Overload Protection	5s(@≥150% loa	ad; 10s@110)%~150% lo	ad
Surge Capacity		2* rated	power for 5	seconds	
Nominal DC Input Voltage	12Vdc	24\	/dc	48\	/dc
Cold Start Voltage	11.5Vdc	23.0)Vdc	46.0)Vdc
Low DC Warning Voltage					
@ load < 20%	11.0Vdc	22.0Vdc		44.0Vdc	
@ 20% ≤ load < 50%	10.7Vdc	21.4	lVdc	42.8Vdc	
@ load ≥ 50%	10.1Vdc	20.2	2Vdc	40.4	łVdc
Low DC Warning Return Voltage					
@ load < 20%	11.5Vdc	23.0Vdc		46.0Vdc	
@ 20% ≤ load < 50%	11.2Vdc	22.4	lVdc	44.8Vdc	
@ load ≥ 50%	10.6Vdc	21.2	2Vdc	42.4	łVdc
Low DC Cut-off Voltage					
@ load < 20%	10.5Vdc	21.0)Vdc	42.0)Vdc
@ 20% ≤ load < 50%	10.2Vdc	20.4Vdc 40		40.8	3Vdc
@ load ≥ 50%	9.6Vdc	9.6Vdc 19.2Vdc		38.4Vdc	
High DC Recovery Voltage	14.5Vdc 29Vdc 58Vdc		/dc		
High DC Cut-off Voltage	15.5Vdc	31Vdc		60Vdc	
No Load Power Consumption	<15W	<20W <50\		0W	
Saving Mode Power Consumption	<5W	<1	0W	<1	5W

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^{*4}KVA/5KVA only supports 230VAC system.

Table 3 Charge Mode Specifications

jing Mode	Utility Charging Mode					
IODEL	1KVA	2KVA	ЗКVА	4KVA	5KVA	
Charging Current(FST) @Nominal Input Voltage		20/:	30A	1-60A		
Absorption Voltage Flooded Battery, AGM / Gel Battery		25		50		
LI	13.2	26.4		52	2.8	
Flooded Battery, AGM / Gel Battery	13.7	27	'.4	54	1.8	
LI	13.4	26	.8	53	3.6	
Flooded Battery, AGM / Gel Battery	14.3	28	.6	57	7.2	
LI	13.5	2	7	5	4	
orithm	3-Step(Floo	oded Battery	, AGM/Gel B	attery), 4-St	ep(LI)	
ng Mode						
IODEL	1KVA	2KVA	3KVA	4KVA	5KVA	
rrent (PWM)	50Amp					
oltage/	12Vdc	24Vdc		48Vdc		
oltage Range	15-18Vdc	30-32Vdc		60-7	2Vdc	
y Open Circuit Voltage	30Vdc	75Vdc		105	Vdc	
ver Consumption	1W	2W		W		
age Accuracy	+/-0.3%					
Accuracy	+/-2V					
gorithm	3-Step(Flooded Battery, AG M/Gel Battery),4-Step(LI)				-Step(LI)	
Charging algorithm for lead acid battery		1	Absorption	Float	 → 	
	Flooded Battery, AGM / Gel Battery LI Flooded Battery, AGM / Gel Battery LI Flooded Battery AGM / Gel Battery LI Orithm Ing Mode HODEL Irrent (PWM) Foltage Oltage Range I Open Circuit Voltage I Open	rrent(FST) input Voltage Flooded Battery, AGM / Gel Battery LI Flooded Battery LI	INDDEL Trent(FST) Input Voltage Flooded Battery, AGM / Gel Battery LI 13.2 Flooded Battery, AGM / Gel Battery LI 13.7 Flooded Battery, AGM / Gel Battery LI 13.4 26 Flooded Battery, AGM / Gel Battery LI 13.5 28 Price of Battery LI 13.5 28 Price of Battery LI 13.5 28 Price of Battery LI 13.5 29 Price of Battery LI 13.5 20 Price of Battery LI 13.5 20 Price of Battery LI 13.5 20 Price of Battery AGM / Gel Battery LI 13.5 20 Price of Battery AGM / Gel Battery LI 13.5 20 Price of Battery AGM / Gel Battery LI 13.6 28 28 29 20 20 21 21 22 24 24 25 26 26 27 28 29 20 20 21 21 22 24 24 25 26 26 27 28 28 28 28 29 20 20 21 21 22 24 24 25 26 26 27 28 28 28 28 29 20 20 21 21 22 24 24 25 26 26 27 28 28 28 28 28 28 28 28 28	1	10DEL	

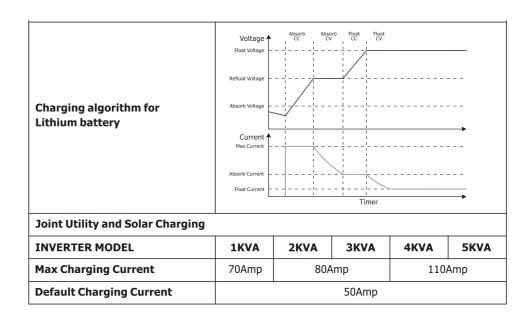


Table 4 General Specifications

INVERTER MODEL	1KVA	2KVA	3KVA	4KVA	5KVA
Safety Certification	CE				
Operating Temperature Range -0°C to 55°C					
Storage temperature	-15°C∼ 60°C				
Dimension (D*W*H), mm	240 x 316 x 95	277x 35	55 x 100	297.5 x ⁴	68 x 125
Net Weight, kg	5.0	6.4	6.9	10).2

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation/Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low. (<1.91V/Cell)	Re-charge battery. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	 Check if batteries and the wiring are connected well. Re-charge battery. Replace battery.
Mains exist but	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped.	Check if AC breaker is tripped and AC wiring is connected well.
the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or check if input voltage range setting is correct. (Appliance – Wide)
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LED are flashing.	Battery is disconnected.	Check if battery wires are connected well.
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 90°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
Buzzer beeps		Battery is over charged.	Return to repair center.
continuously and red LED is on.	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault.	Replace the fan.
	Fault code 06/58	Output abnormal .(Inverter voltage below than 202Vac or is higher than 253Vac)	 Reduce the connected load. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center
	Fault code 51	Over current or surge.	Restart the unit, if the error
	Fault code 52	Bus voltage is too low.	happens again, please
	Fault code 55	Output voltage is unbalanced.	return to repair center.
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.

Appendix: Approximate Back-up Time Table

Model	Load (VA)	Backup Time @ 12Vdc 100Ah (min)	Backup Time @ 12Vdc 200Ah (min)
	100	766	1610
	200	335	766
	300	198	503
	400	139	339
1KVA	500	112	269
	600	95	227
	700	81	176
	800	62	140
	900	55	125
	1000	50	112

Model	Load (VA)	Backup Time @ 24Vdc 100Ah (min)	Backup Time @ 24Vdc 200Ah (min)
	200	766	1610
	400	335	766
	600	198	503
	800	139	339
	1000	112	269
2KVA	1200	95	227
	1400	81	176
	1600	62	140
	1800	55	125
	2000	50	112
	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
3KVA	1500	68	164
	1800	56	126
	2100	48	108
	2400	35	94
	2700	31	74
	3000	28	67

Model	Load (VA)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
	400	766	1610
	800	335	766
	1200	198	503
	1600	139	339
4KVA	2000	112	269
	2400	95	227
	2800	81	176
	3200	62	140
	3600	55	125
	4000	50	112

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	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
	2500	90	215
5KVA	3000	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90

Note: Backup time depends on the quality of the battery, age of battery and type of battery. Specifications of batteries may vary depending on different manufacturers.